

# **Water Cooled Reciprocating Chiller**



- □ Cooling capacity from 60 ~ 610 KW
- ☐ High cooling capacity, low power consumption
- □ Intelligent electronics protection for motor compressor
- ☐ High efficiency condenser
- ☐ High efficiency dry expansion evaporator
- $\Box$  Wide range Temperature Operation from -40  $^{\circ}$  C to + 20  $^{\circ}$  C

thermo Q presents the complete line of Water ranging from 8 to 175 Ton Capacity.

Economical, easy installation and operation in a complete packaged design. Ideal for modern cooling applications in hi rise building, commercial and office building , shopping mall , hotel , hospital , and industrial plant .

All units are compact, completely factory assembled, cooled packaged type reciprocating Water Chiller . shape and modular system to be installed as outdoor and weather proof . its can reach on site easy to handling on transportation.

> The unit is pressure tested, evacuated and fully charge with Refrigerant and includes an initial oil charge.

## Programable Electronic Controller

A high performance 16-bit microprocessor guarantees high program running speed and efficient management of the interfaces and the expansion boards, including control of faster transients. The parameters can be protected by various password levels (manufacturer, user).



All of components in this system can be connected to pLAN local networks without requiring additional cards, for the exchanger of data and information. Consequently, distributed control networks can be created simply and reliability for optimized management of the installation.

## Compressor

New generation reciprocating semi hermetic compressor from Copeland the word's largest manufacture of semi hermetic compressor. Compact, low noise, high efficiency, durable and easy maintenance. Capable of operating with HCFC Refrigerant, R 404, R 507, R 407a, R 134a and R 407C.

Each Compressor complete with Intelligent electronic for protection Fully motor protection against by thermal motor temperature control, motor overload, phase failure, low / hi voltage and phase sequence control, low oil pressure protection



### Condenser



Shell and tube type Condenser, compact and height efficiency heat transfer with low fin tube.

Copper tube material or Copper Nikel for marine use. All condenser complete with slight glass indicator dan stop valve for service.

## Evaporator

Shell and tube type Evaporator, compact and height efficiency heat transfer. All evaporator complete with antifreeze protection and chilled water temperature sensor to reduce precision chilled water temperature. Manufacture standard TEMA, ASTM.



## Protection and Control Device

Dual pressure switch, to protects hight discharge pressure caused by incorrect installation and low refrigerant suction pressure by refrigerant leak.

Freezing protection thermostat, protects against chilled water freezing due to no flow or other causes during chilled water pipe installation.

Oil pressure safety switch, protects compressor against loss of oil pressure.

Sight glass, a moisture indicating sight glass is installed in the liquid line. Easy to read color indicator shows moisture content directly on the spot . This provides mean for easy checking of the system refrigerant charge and

Filter drier, Refrigerant circuits are kept free from harmful moisture, sludge, acids and oil contaminating particles. A filter – drier witch a large effective are allowing for very low pressure drop is provided on each mode.

Flow switch, protector for poor cooling water.

Thermostat control, Automatically maintains the leaving chilled water temperature at desired level.

# WATER COOLED RECIPROCATING CHILLER

# SPESIFICATION DATA

| Model                      | Model CW Series        | Š           | 15 AS     | 20 AS     | 30 AS     | 40 AS     | 50 AS     | 60 AS       | 60 A2S2                             | 80 A2S2       | 100 A2S2         | 120 A2S2  | 120 A3S3  | 150 A3S3         | 180 A3S3  |
|----------------------------|------------------------|-------------|-----------|-----------|-----------|-----------|-----------|-------------|-------------------------------------|---------------|------------------|-----------|-----------|------------------|-----------|
| Cooling                    | Cooling Capasity       | [KW]        | 37.86     | 44.19     | 62.37     | 97.52     | 116.99    | 139.79      | 124.73                              | 195.03        | 233.98           | 279.58    | 292.55    | 350.97           | 419.36    |
|                            |                        | [TR]        | 10.76     | 12.56     | 17.72     | 27.71     | 33.24     | 39.72       | 35.44                               | 55.42         | 66.49            | 79.45     | 83.13     | 99.73            | 119.17    |
| Power Input                | nbnt                   | [ KW ]      | 11,93     | 12.01     | 17.97     | 28.13     | 33.30     | 40.53       | 35.94                               | 56.26         | 9.99             | 81.06     | 84.39     | 99.90            | 121.59    |
| Current                    | Current Ampere         | [ Amb ]     | 22.82     | 23.19     | 34.25     | 52.65     | 69.42     | 76.58       | 68.5                                | 105.3         | 138.84           | 153.16    | 157.95    | 208.26           | 229.74    |
| Power Source               | Source                 |             |           |           |           |           |           | 38          | 380 V / 3 Ph / 50 Hz                | Hz            |                  |           |           |                  |           |
| Refrigerant                | rant                   |             |           |           |           |           |           |             | R 407 C                             |               |                  |           |           |                  |           |
|                            | Type                   |             |           |           |           |           |           | SEMI HERMAT | SEMI HERMATIC RECIPROCATING (Piston | TING (Piston) |                  |           |           |                  |           |
| COMPRESSOR                 | Model                  |             | 3SSH 1500 | 4SAH 200E | 4SJH 300E | 6SJH 400E | 6SKH 500E | SJ 6000     | 4SJH 300E                           | 6SJH 400E     | <b>6SKH 500E</b> | SJ 6000   | 6SJH 400E | <b>6SKH 500E</b> | SJ 6000   |
|                            | Oty                    |             | 1         | 1         | 1         | 1         | 1         | 1           | 2                                   | 2             | 2                | 2         | 3         | 3                | 3         |
|                            | Capacity Control [ % ] | ntrol [ % ] | ON/OFF    | ON/OFF    | ON/OFF    | ON/OFF    | ON/OFF    | ON/OFF      | 50-100                              | 50-100        | 50-100           | 50-100    | 33-66-100 | 33-66-100        | 33-66-100 |
|                            | Type                   |             |           |           |           |           |           | S           | SHELL AND TUBE                      | 3E            |                  |           |           |                  |           |
| CONDENSER                  | Model                  |             | CD 15     | CD 20     | CD 30     | CD 40     | CD 20     | CD 60       | CD 60.2                             | CD 80.2       | CD 100.2         | CD 120.2  | CD 120.3  | CD 150.3         | CD 180.3  |
|                            | Press Drop             | [Bar]       | 0.16      | 0.21      | 0.3       | 0.24      | 0.21      | 0.15        | 0.18                                | 0.22          | 0.2              | 0.21      | 0.19      | 0.18             | 0.19      |
|                            | Material               |             |           |           |           |           |           | Cooper 1    | Cooper Tube; Carbon Steel Shell     | Steel Shell   |                  |           |           |                  |           |
| Cond. Water Flow - min     |                        | [ Ltr/min ] | 146       | 170       | 245       | 378       | 447       | 545         | 490                                 | 756           | 894              | 1,090     | 1,134     | 1,341            | 1,635     |
| Condenser Water Connection | Connection             |             | DN 50     | DN 50     | 99 NO     | DN 80     | DN 80     | DN 80       | DN 80                               | DN 100        | DN 100           | DN 100    | DN 100    | DN 125           | DN 125    |
|                            | Type                   |             |           |           |           |           |           | 0)          | SHELL AND TUBE                      | щ.            |                  |           |           |                  |           |
| FVAPORATOR                 | Model                  |             | DX 15     | DX 20     | DX 30     | DX 40     | DX 20     | 09 XG       | DX 30 X 2                           | DX 40 X 2     | DX 50 X 2        | DX 60 X 2 | DX 40 X 3 | DX 50 X 3        | DX 60 X 3 |
|                            | Press. Drop.           | [Bar]       | 0.32      | 0.25      | 0.26      | 0.29      | 0.3       | 0.31        | 0.29                                | 0.34          | 0.32             | 0.3       | 0.33      | 0.32             | 0.34      |
|                            | Material               |             |           |           |           |           |           | Cooper Tube | Tube; Carbon Steel Shell            | steel Shell   |                  |           |           |                  |           |
| Chilled Water Flow - min.  | - min.                 | [ Ltr/min ] | 120       | 140       | 200       | 300       | 365       | 437         | 390                                 | 610           | 730              | 875       | 915       | 1,100            | 1,300     |
| Chilled Water Connection   | ection                 |             | DN 20     | DN 20     | DN 20     | DN 65     | DN 80     | DN 80       | DN 80                               | DN 80         | DN 100           | DN 100    | DN 100    | DN 100           | DN 125    |
| No of Circuit              |                        |             | ,         | -         | -         | 1         | 1         | -           | 2                                   | 2             | 2                | 2         | 3         | 3                | 3         |
| Chilled Water Temp IN/OUT  | D IN/OUT               | [00]        |           |           |           |           |           |             | 12.0 / 7.0                          |               |                  |           |           |                  |           |
|                            |                        |             |           |           |           |           |           |             |                                     |               |                  |           |           |                  |           |

|           | I | 1400    | 1400     | 1500     | 1600     | 1600     | 1600     |  |  |
|-----------|---|---------|----------|----------|----------|----------|----------|--|--|
| Dimension | W | 1100    | 1100     | 1200     | 1600     | 1600     | 1600     |  |  |
|           | ı | 2200    | 2200     | 2200     | 2300     | 2300     | 2300     |  |  |
| Model     |   | 80 A2S2 | 100 A2S2 | 120 A2S2 | 120 A3S3 | 150 A3S3 | 180 A3S3 |  |  |
|           | Н | 1400    | 1400     | 1400     | 1400     | 1400     | 1400     |  |  |
| Dimension | W | 700     | 700      | 800      | 800      | 900      | 006      |  |  |
|           | ٦ | 1350    | 1350     | 1800     | 1800     | 2200     | 2200     |  |  |
| Model     |   | 15 AS   | 20 AS    | 30 AS    | 40 AS    | 50 AS    | 60 AS    |  |  |

## Optional features :

- Ozone friendly refrigerant use
- Epoxy coating fins or marine type copper fins
- Heat recovery from refrigerant hot gas to reduce hot water
- ◆ Brine chiller type with brine temperature from 2 ° C to -40 ° C

## Refrigerant Waste Heat Recovery:

The Heat Recovery Unit captures waste heat discharged from the refrigerant cycle in an Water Chiller or Air Conditioning system, and transfers that heat into a Hot water tank, thereby creating low cost hot water for Hotel, Laundry, Feed water Boiler or Industrial use. Not only does the Heat Recovery Unit substantially reduce the amount of energy required to provide domestic hot water, but it also improves the cooling efficiency of the Chiller or Air Conditioner it is operating.

Heat recovery from refrigerant hot gas to water. Temperature of water can be reach until 70  $^{\circ}$  C





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